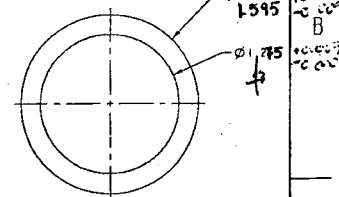
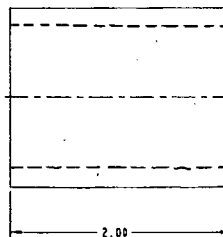


① -233 OUTER TUBE END CAP
MATERIAL: .063 THK. 6061-T6, 00-A-250/11
SCALE 2.000

RELEASED
#00 VI-70



② -265 TEFLON BUSHING
MATERIAL: TEFLON DELRIN
SCALE 2.000 (ACETON GP POK R.1330)

① JLM
-277 CONTOURED HINGE ARM
MATERIAL: 1.00 50, 6061-T6, 00-A-200/8
SCALE 2.000

-345 CLEVIS (COMMERCIAL VER)
SCALE 2.000
MATERIAL: 2024-T3 AL, 00-A-200/3

PREMIER AVIATION, INC.
2023 Aviation Parkway, Grand Prairie, Texas 75052
D105UV8 B67-43001
SHEET 20 OF 45

ORIGINAL

SUPERSEDED BY
BY D-244-4

NO. 41573
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:29 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 41573

Part Number: PB6743001233

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:29 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : OUTER TUBE
Job Number : 41573	
Estimate Number : 13406	
P.O. Number :	Part Number : PB6743001233
This Issue : 21/08/2008 S.O. No. :	Drawing Number : B67-43001 P.20
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run : 40043	Material :
Written By :	Due Date : 18/09/2008 Qty: 14 Um: Each
Checked & Approved By : <u>JUD 08.8.22</u>	
Comment : est rev A new issue 08.06.19 DD verified: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6S063	6061-T6 .063 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0300 sf(s)/Unit Total: 0.4204 sf(s)

6061-T6 .063 Sheet

batch: 108279 B 8-9-8

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1 B 8-9-8Prog Rev: B1

2-Deburr if necessary

~~B 8-9-8~~

(17)

→ 08/08/11 (17) dm

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

B 8-9-8**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

08/09/11 (17)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 131

8/9/12

(17)

SP